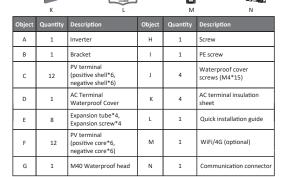
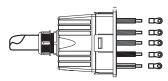
# Quick Installation Guide 30-40kW Three Phase Inverte 1. Packing List

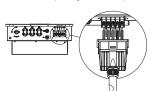


# AC connection steps:

1.Connect the 5 wires of the grid (L1, L2, L3 wires, PE and N wires) through the AC waterproof cover, then crimp the terminals.



2.Lock the AC cable on the corresponding AC terminal by thread locking (5.7N·m).

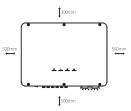


3.Lock the waterproof connector on the waterproof cover, and finally lock the waterproof cover with M4\*15 (1.6-2.0N.m) screws (in the accessories) outside the AC terminals of the inverter.



#### 2. Inverter Installation

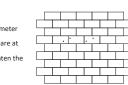
Please make sure the inverter will be installed with a proper distance as shown below.



Position	Min Size	
Left	500mm	
Right	Right 500mm	
Тор	300mm	
Bottom	500mm	
Front	500mm	

### Step 1: Fix the bracket on the wall

Choose the place you want to install the inverter. Place the bracket on the wall and mark the position of the 4 holes from bracket.



Drill the holes with an 8 mm diameter drill, making sure that the holes are at least 50 mm deep, and then tighten the expansion tubes.

#### **Communication and Monitoring**

This series of inverters features an optionally mounted 8Pin communication port with a maximum torque of 0.2N-m on the locking line. The client signal line port is shown



	Definition	Feature description		
1	RS485B4	RS485 communication port2		
2	RSA85A4	K3463 Communication portz		
3	RS485B3	Meter communication		
4	RS485A3			
5	RS485B2	- RS485 communication port1		
6	RS485B1			
7	RS485A2			
8	RS485A1			

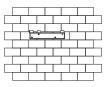
## DC Wiring

- · Turn off the DC switch.
- Choose 4~6 mm² wire to connect the PV module.
- Trim 6mm of insulation from the wire end.



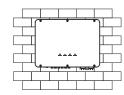
Separate the DC connector as below.

Insert the expansion tubes into the holes and tighten them. Install the bracket with the expansion screws.

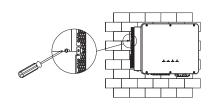


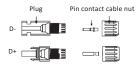
#### Step 2: Assembling the inverter with the wall plate

Hang the inverter on the wall plate, making sure the inverter is in place with the wall plate.

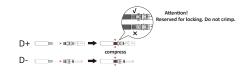


Lock inverter set screws





- · Insert striped cable into pin contact and ensure all conductor strands are captured in the pin contact.
- · Crimp pin contact by using a crimping plier. Put the pin contact with striped cable into the corresponding crimping pliers and crimp the contact.



· Insert pin contact through the cable nut to assemble into back of the male or female plug. When you feel or hear a "click" the pin contact assembly is seated correctly.



#### **Grounding Wiring**

Screw the grounding screw with screwdriver as shown below.

Please refer to the correct installation method for installation:



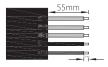
#### 3. Wiring Steps

#### AC Wiring

Cable dimensions

Power (kW)	30.0	33.0	36.0	40.0	
Cable	14~20mm²				
Micro-Breaker	80A	80 A	100A	100A	

- Trim all phase, neutral and PE wires to 55mm.
- Use the crimping pliers to trim 12mm of insulation from all wire ends as below.



Note: Please refer to local cable type and color for actual installation.



#### 4. Startup Procedure

- 1. After checking all connections are correct, turn on the external DC /AC hreakers
- 2. Turn the DC switch to "ON" position.
- 3. Inverter will start automatically when PV panels generate enough power, the LED will flash.

#### Note:

Please DO NOT apply USB3.0 on inverter USB port, the inverter USB port only support for USB2.0.

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